

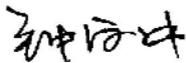
华亚东营塑胶有限公司

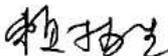
产品检验报告/质量合格证

编号：HYDY/JLA-C05/015071504AD-C

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| 委托单位 | 华亚东营塑胶有限公司生产一课 | 品牌 | 南亚牌 | 标志 |  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|--|-----------------------|---------------------------------|----|---|------|------|------|------|----|-----|---------|----|----|----|----|----|--------|-------------|-------|----|------|---------|-----|----|-------|------|-----|----|------|------|-----|----|-------|-------|------|----|---------|------|-----|----|--------------------------|-------------------|-----------------------|----|------------------------|----|-------------|----|---------|----|-----|----|----|----------------|-----------|----|------|-----|-----|----|
| 样品名称 | PVC-U 给水管 | 规格型号 | 250mm×6.2mm | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 样品编号 | 015071504AD-C | 样品状态 | 颜色为灰色、外表光滑、截面平整 无缺陷，数量满足试验要求 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 生产日期 | 2015.07.13~2015.07.15 | 收样日期 | 2015.07.15 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 检验日期 | 2015.07.16~2015.07.17 | 检验依据 | GB/T 10002.1-2006 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 25%;">检验项目</th> <th style="width: 25%;">技术指标</th> <th style="width: 25%;">检验结果</th> <th style="width: 25%;">单项判定</th> </tr> </thead> <tbody> <tr> <td>外观</td> <td>无缺陷</td> <td>视其外观无缺陷</td> <td>合格</td> </tr> <tr> <td>颜色</td> <td>灰色</td> <td>灰色</td> <td>合格</td> </tr> <tr> <td>平均外径mm</td> <td>250.0~250.8</td> <td>250.3</td> <td>合格</td> </tr> <tr> <td>壁厚mm</td> <td>6.2~7.1</td> <td>6.3</td> <td>合格</td> </tr> <tr> <td>不圆度mm</td> <td>≤5.0</td> <td>0.3</td> <td>合格</td> </tr> <tr> <td>弯曲度%</td> <td>≤0.5</td> <td>0.1</td> <td>合格</td> </tr> <tr> <td>长度 mm</td> <td>≥6000</td> <td>6020</td> <td>合格</td> </tr> <tr> <td>承口壁厚 mm</td> <td>≥4.6</td> <td>5.7</td> <td>合格</td> </tr> <tr> <td>水压试验 (20℃、诱导应力 38MPa)</td> <td>持压 1h 无破裂、 无渗漏</td> <td>1.90MPa 持压 1h 无破裂、无渗漏</td> <td>合格</td> </tr> <tr> <td>落锤冲击试验 (0±2℃) TIR %</td> <td>≤5</td> <td>冲击 50 次均无破裂</td> <td>合格</td> </tr> <tr> <td>纵向回缩率 %</td> <td>≤5</td> <td>1.4</td> <td>合格</td> </tr> <tr> <td>倒角</td> <td>15° / 厚度≥3.1mm</td> <td>15° / 3.5</td> <td>合格</td> </tr> <tr> <td>不透光性</td> <td>不透光</td> <td>不透光</td> <td>合格</td> </tr> </tbody> </table> | | | | | | 检验项目 | 技术指标 | 检验结果 | 单项判定 | 外观 | 无缺陷 | 视其外观无缺陷 | 合格 | 颜色 | 灰色 | 灰色 | 合格 | 平均外径mm | 250.0~250.8 | 250.3 | 合格 | 壁厚mm | 6.2~7.1 | 6.3 | 合格 | 不圆度mm | ≤5.0 | 0.3 | 合格 | 弯曲度% | ≤0.5 | 0.1 | 合格 | 长度 mm | ≥6000 | 6020 | 合格 | 承口壁厚 mm | ≥4.6 | 5.7 | 合格 | 水压试验 (20℃、诱导应力 38MPa) | 持压 1h 无破裂、 无渗漏 | 1.90MPa 持压 1h 无破裂、无渗漏 | 合格 | 落锤冲击试验 (0±2℃) TIR % | ≤5 | 冲击 50 次均无破裂 | 合格 | 纵向回缩率 % | ≤5 | 1.4 | 合格 | 倒角 | 15° / 厚度≥3.1mm | 15° / 3.5 | 合格 | 不透光性 | 不透光 | 不透光 | 合格 |
| 检验项目 | 技术指标 | 检验结果 | 单项判定 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 外观 | 无缺陷 | 视其外观无缺陷 | 合格 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 颜色 | 灰色 | 灰色 | 合格 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 平均外径mm | 250.0~250.8 | 250.3 | 合格 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 壁厚mm | 6.2~7.1 | 6.3 | 合格 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 不圆度mm | ≤5.0 | 0.3 | 合格 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 弯曲度% | ≤0.5 | 0.1 | 合格 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 长度 mm | ≥6000 | 6020 | 合格 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 承口壁厚 mm | ≥4.6 | 5.7 | 合格 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 水压试验 (20℃、诱导应力 38MPa) | 持压 1h 无破裂、 无渗漏 | 1.90MPa 持压 1h 无破裂、无渗漏 | 合格 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 落锤冲击试验 (0±2℃) TIR % | ≤5 | 冲击 50 次均无破裂 | 合格 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 纵向回缩率 % | ≤5 | 1.4 | 合格 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 倒角 | 15° / 厚度≥3.1mm | 15° / 3.5 | 合格 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 不透光性 | 不透光 | 不透光 | 合格 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 总判定 |  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

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